LESSON PLAN 2020-21

SUBJECT NAME- Manufacturing Technology

TOTAL NO OF WEEK-17

SEMESTER-4TH

TOTAL PERIOD-60

CLASS ALLOTED PER WEEK-04

NAME OF TEACHING FACULTY- MB BISWABANDITA

SESSION-(2020-2021)

Week &	No of	Topics to be	Topics	If any	Reson of	How	Remark/Signature
Date	Period	covered	Actually	Shortfall	Shortfall	to	
	available		Covered			Make	
						up	
1 st	04	Ch-1 TOOL	completed	no			
19/04/21to		MATERIALS					4/22 194
24/04/21		Ch-				1	VI VI
		1.1COMPOSITION		=			11/20 /41
		OF VARIOUS					town 2011
		TOOL MATERIALS					/ 101
		Ch-1.2DIFFERENT					the lint
		PROPERTIES					1172-014
		&USES OF SUCH					Mr. 2014
		TOOL MATERIALS					. 0.1
		complete					

Week & Date	No of Period available	Topics to be covered	Topics Actually Covered	If any Shortfall	Reson of Shortfall	How to Make up	Remark/Signature
2 nd 26/04/21 To 01/05/21	0.4	Chapter -2 CUTTING TOOLS Chapter-2.1CUTTING ACTION OF VARIOUS HAND TÔOLS Chapter-2.2TURNING TOOL GEOMETRY &TOOL ANGLE Chapter-2.3MACHINING PROCESS PARAMETERS 2.4COOLANTS&LUBRICANTS IN MACHINING Complete	Completed	No			240 244 Mod 244 Mod 294 Mod 294

Week & Date	No of Period available	Topics to be covered	Topics Actually Covered	If any Shortfall	Reson of Shortfall	How to Make up	Remark/Signature
3rd 03/05/21 To 08/05/21	04	Ch-3 Leathe Machine Ch-3.1 Construction & working of Leathe Ch-3.2 Capstan Lathe Complete	Completed				MAN 3/5.

Week & Date	No of Period available	Topics to be covered	Topics Actually Covered	If any Shortfall	Reson of Shortfall	How to Make up	Remark/Signature
4th 10/05/21 To 15/05/21	045	Ch-3.3 Turret Lathe Ch-3.4 Draw the pulling lay out For Hexagonal Bolt And Bush Complete	Completed	No			M12/13/5

Week & Date	No of Period available	Topics to be covered	Topics Actually Covered	If any Shortfall	Reson of Shortfall	How to Make up	Remark/Signature
5th 17/05/21 To 22/05/21	04	Chapter -4 Shaper Ch-4.1 Potential application Areas of Shaper Machine Ch-4.2 Major Components And their Function Ch-4.3 Automatic Table Feed Mechanism Ch-4.4 Construction And working of tool head Complete	Completed	No			Had Fajes Had sajes Had sajes Mal sajes

Week & Date	No of Period available	Topics to be covered	Topics Actually Covered	If any Shortfall	Reson of Shortfall	How to Make up	Remark/Signature
6 th 24/05/21 To 29/05/21	02	Chapter -4.5 Quick return Mechanism Ch-4.6 Specification Of Shaper Machine Complete	Completed	No			MPA 24/5'

7th 31/05/21 To 05/06/21	No of Period available	Chapter -5 Planning Machine Ch-5.1 Allpication Area of planar with respect	Topics Actually Covered	If any Shortfall	Reson of Shortfall	How to Make up	Remark/Signature
		to Shaper Ch-5.2-Components And Function of planar Ch-5.3-Table Drive Mechanism & working of tool And tool support. Ch-5.5-Clamping of Work through Diagram. Complete					M12/3/6 M23/3/6 M20/4/6

Week & Date	No of Period available	Topics to be covered	Topics Actually Covered	If any Shortfall	Reson of Shortfall	How to Make up	Remark/Signature
8th 07/06/21 To 12/06/21	03	Ch-6 Milling Machine, Ch-6.1 Types of Milling And its Operation Chat-6.2 Explain workholding attachment. Ch-6.3 Construction and working of siple and universal dividing head. Complete	Completed	No			MENTO DE PROPERTO

Week & Date	No of Period available	Topics to be covered	Topics Actually Covered	If any Shortfall	Reson of Shortfall	How to Make up	Remark/Signature
9 th 14/06/21 To 19/06/21	02	Ch-6.4 Procedure of Indexing Ch-6.5 Illustration of different Indexing method	Completed	No			Mbg (2/6) Mbg (2/6)

Week & Date	No of Period available	Topics to be covered	Topics Actually Covered	If any Shortfall	Reson of Shortfall	How to Make up	Remark/Signature
10th 21/06/21 To 26/06/21	04	Chapter -7 Slotter Ch-7.1 Major Component and Function Ch-7.2 Construction and working. Ch-7.3 Tools used in slotter complete	Completed	No			MP25 22/6 MP25 22/6 MP25 22/6 MP25 22/6

Week & Date	No of Period available	Topics to be covered	Topics Actually Covere d	If any Shortfall	Reson of Shortfall	How to Make up	Remark/Signature
11 th 28/06/21 To 03/07/21	04	Chapter -8 Grinding Ch-8.1 Significance of grinding Ch-8.2 Manufacturin g of grinding wheels. complete	Completed	No	,		M12 29/6 M12 29/6 M12 29/6 M12 29/6 M12 29/6 M12 29/6

Week & Date	No of Period available	Topics to be covered	Topics Actually Covered	If any Shortfall	Reson of Shortfall	How to Make up	Remark/Signature
12 th 05/07/21 To 10/07/21	04	Chapter -8.3 Criteria for Selecting grinding wheels Ch-8.4 Specification of grinding wheel, complete	Completed	No			MD3 6/7 MD3 6/7 MD3 2/7 MD3 2/7

Week & Date	No of Period available	Topics to be covered	Topics Actually Covered	If any Shortfall	Reson of Shortfall	How to Make up	Remark/Signature
13 th 12/07/21 To 17/07/21	04	Chapter -9 Internal Machining operation. Ch-9.1 Working of bench ,pilar,radial drilling Ch-9.2 Boring Complete (MCQ TEST)	Completed	No			12/2 MAZ 12/

Week & Date	No of Period available	Topics to be covered	Topics Actually Covered	If any Shortfall	Reson of Shortfall	How to Make up	Remark/Signature
14 th 19/07/21 To 24/07/21	04	Chapter- 9.3 Broaching Complete	MCQ TEST 23/2 INTROD- UCTION OF CH-10 START	No			MIND 1977 MIND 2977 MIND 2217 MIND 2217 MIND 2217

Week & Date	No of Period available	Topics to be covered	Topics Actually Covered	If any Shortfall	Reson of Shortfall	How to Make up	Remark/Signature
15 th 26/07/21 To 31/07/21	04	Chapter -10 Surface Finishing, Lapping Ch-10.1 Defination of surface finish And super finishing. Ch-10.2 Description of lapping. complete	Completed	No			MPG 26/7 MPG 29/7 MPG 29/7 MPG 29/7

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Date		Topics to be covered	Topics Actually Covered	If any Shortfall	Reson of Shortfall	How to Make up	Remark/Signature
16 th 02/08/21 To 07/08/21	04	Chapter - 10.2 Explain the specification of lapping and their specific cutting. complete	Completed Revision START	No			Most sign with s

Week &	No of	Topics to be	Topics	If any	Reson of	How to	Remark/Signature
Date	Period available	covered	Actually Covered	Shortfall	Shortfall	Make up	
			Govered			- F	
17 th	04	Revision	Continuing.	No			
09/08/21	· \	&previous					
To		year					
13/08/2	1	question,MCO	1				
		discussion continue					
		Continue					
			_				